WebControlTM Programmable Logic Controller User Guide

Version: 3.2.16c
Hardware Version: 2.2.2
Firmware Version: 3.2.16c
Date last modified: 1/9/2013

Table of Contents

1 Introduction			. 1
	1.1	Scope	. 1
	1.2	Table of Definitions	. 1
2	We	oControl™ I/O	. 2
	2.1	Power Supply Inputs	. 2
	2.2	TTL Output Port	. 2
	2.3	AUX Input Port	. 3
	2.4	1-Wire Sensor Input	. 3
	2.5	Humidity Sensor Input	. 3
3	We	oControl™ PLC Web GUI Configuration	. 5
	3.1	Network Settings	. 5
	3.2	Access Settings	. 6
	3.3	I/O Setup	. 6
	3.4	X10 RF Control	. 8
	3.5	Output Control	10
	3.6	Notification Setup	11
	3.7	General Setup	14
	3.8	Reset Setup	15
4	AU)	K System Inputs	16
	4.1	Digital Inputs	16
	4.2	Analog Inputs	17
	4.3	DS1822/DS18B20 1 Wire Temperature Sensors	17
	4.4	Honeywell 4000 Series Relative Humidity Sensor	
	4.5	Timers	18
	4.6	Direct Query System Inputs and Outputs	19
5	Rea	al Time Clock	20
	5.1	Network Requirements to Use the NTP	20
	5.2	Realtime Clock Use DS2417	
6	We	bControl™ PLC Programming	21
	6.1	The Basics of PLC Programming	
	6.2	WebControl [™] PLC Instructions	
	6.3	WebControl [™] PLC I/O Identifiers	25
	6.4	WebControl PLC Examples	27
	6.4.	1 Example 1 Set Output based on condition	27
	6.4.	2 Example 2: Flash TTL output	28

	6.4.3		Example 3: Push Button Input Control Output	28	
6.4.4		4	Example 4: Send EMAIL		
6.4.5		5	Example 5, Parallel I/O	29	
	6.4.	6	Example 6, Sequential I/O	31	
	6.4.	7	Example 7, Traffic Lights	31	
	6.4.	8	Example 8, Time based Control	33	
	6.4.	9	Example 9, Battery Charger	35	
	6.4.	10	Example 10, RFID reader and browser Control	36	
	6.4.	11	Example 11, Bitwise Operation	37	
	6.4.	12	Example 12, Angle Calculation	38	
	6.4.	13	Example 13, Non-Blocking Delay	38	
	6.4.	14	Example 14, Your Examples	38	
7	Wel	bCo	ntrol™ PLC FAQ	39	
	7.1	Log	gin and Configuration	39	
		Ter	Temperature Sensor Support		
		Turn on/off TTL output from another programming language			
	7.4	External Analog Chip DS2450			
	7.5	Pov	Power Supply Requirement4		

Table of Figures

Figure 1.0 WebControl [™] PCB inputs and outputs diagram	2
Figure 2.0 WebControl TM sensor connections	3
Figure 3.0 WebControl [™] PLC system status	5
Figure 4.0 WebControl [™] PLC Network configurable	6
Figure 5.0 I/O setup	7
Figure 6.0 WebControl [™] X10RF Control	8
Figure 6.0 WebControl [™] Output Control	10
Figure 7.0 WebControl [™] email setup	12
Figure 8.0 Network defaults	14
Figure 9.0 WebControl [™] J12 Input pins	16
Figure 10.0 WebControl [™] Temperature sensor assignments	17
Figure 11.0 DS2417 layout	20

1 Introduction

This document provides an overview of the technical aspects of using WebControlTM PLC. It describes the inputs and outputs offered by the PLC version of the WebControlTM hardware and firmware. The WebControl PLC Programming Guide is found in chapter 6 of this document. Function, usage and syntax as well as many examples are provided there to help you get started. WebControlTM PLC is different from the earlier WebControlTM BRE. The PLC version of firmware provides greater flexibility in I/O control; but in return, expects user to learn programming concepts and write an assembly like PLC program. A PLC program has the ability to read write and compare values of the available inputs, outputs, variables and timers. With a PLC program loaded and running, WebControlTM PLC can operate on its own, without a network connection. The PLC programming module and programming guide are provided for a learn-on-your own experience. Assistance in writing or debugging PLC code is not provided as part of the regular technical support for WebControlTM PLC configuration.

1.1 Scope

The scope of this document is to be a guide for configuring and using the features provided by WebControlTM. The reader is expected to be technically competent in all the technical areas within this document, and is strongly advised to use this document alongside the other reference material listed in the reference section.

1.2 Table of Definitions

The following table is a list of definitions used though out the document.

Definition	Description
HTTP	Hypertext transfer protocol
DNS	Domain name server
SMTP	Simple mail transport protocol
SNTP	Simple network time protocol
1-wire	Special bidirectional serial data bus from Maxim
RH	Relative humidity
NetBios	Human readable name used as an alternative to an IP address for accessing the server on a network. E.g. http://WebControITM
IP	Internet protocol
DHCP	Dynamic host configuration protocol
ROM	Read only memory
PLC	Programmable Logic Controller

2 WebControl[™] I/O

The current hardware version of WebControl[™] is equipped with a number of inputs and outputs; these are shown in below in figure 1.0.

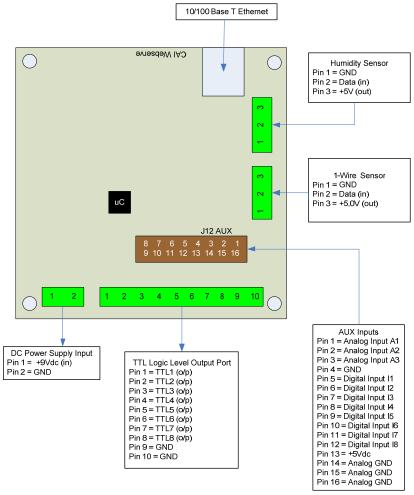


Figure 1.0 WebControl[™] PCB inputs and outputs diagram

2.1 Power Supply Inputs

The DC power supply input is the electrical supply to the board. The recommended input voltage is 9V DC. Any voltage greater than 12V applied to this input may require adding heatsink to regulator, otherwise it may overheat.

2.2 TTL Output Port

The TTL logic level output port has 8 TTL outputs that can each be set or cleared using web GUI command codes, or by setting up a PLC using the available inputs, variables, and timers, so that the particular output is set when a particular condition is met. The maximum current that can be sourced or sinked by one of these outputs at a time is 20mA or 100mA for the whole board. TTL 0 level defined as 0-2V, and TTL 1 level is define 3-5V with TTL 0 almost 0V and TTL 1 almost 5V depending on the

load. TTL output current is capable to drive standard solid state relay, but will not be able to drive those coil based relays. Be aware of the current requirements of the circuits/loads attached to these outputs. Damage will occur to the board if too much current is allowed.

2.3 AUX Input Port

The AUX input connector offers digital and analog inputs that can be monitored or programmed to set a single TTL output or several TTL outputs. Three analog inputs are available, each have an input range of 0 to 10Vdc. Eight digital inputs are available and use TTL input levels (0 and 5Vdc). The AUX Input Port pin out diagram (labeled as J12AUX in Figure 1) shows the layout of this port in more detail. The matching connector for this port is TYCO ELECTRONICS - **1658622-3**.

2.4 1-Wire Sensor Input

The 1-wire sensor port allows up to eight Maxim DS1822/DS18B20/DS18S20 1-wire temperature sensors to be connected. It also allows one Maxim DS2417 real time clock, and one DS2450 4 channel A/D converter. The temperature and analog input can be displayed via the HTTP browser and can be used as inputs to the PLC engine to control the TTL output port. Since hardware revision 2.2.2 uses 5V to power 1-wire bus, there is no need for any external power to the sensors. Please note if more than one DS2450 is attached to 1-wire bus, only the first one will be used by the firmware. If more than 10 1-wire devices attached to the bus, only the first 10 will be used.

2.5 Humidity Sensor Input

The current WebControl[™] hardware has been designed to use the Honeywell 4000 series relative humidity sensor devices. Using any other humidity sensor without careful consideration may result in malfunction of this feature. The RH sensor can be used to display relative humidity via HTTP or be used to control the TTL outputs as an input in the PLC engine.

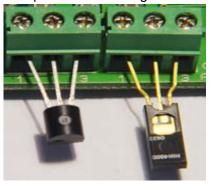


Figure 2.0 WebControlTM sensor connections

Please make sure the temp sensor and humidity sensor connected similar to this picture. Reverse the polarity may cause damage to the board.

3 WebControl[™] PLC Web GUI Configuration

To access WebControlTM PLC, connect WebControlTM to the local network and power supply. The default IP address will be 192.168.1.15. Be aware that once you enable DHCP in your WebControl network settings page, you will need to check your DHCP server log for which IP address DHCP assigned to the board. You need to know and understand the network you attaching this hardware to in order to know where to look for DHCP server logs. For home networks, DHCP serving is commonly enabled at the router. Each WebControlTM PLC board has a unique MAC address. Look in the DHCP log to find the matching MAC address, then you can find the IP address DHCP assigned to the hardware. From a computer connected to the same network, start a web browser, and point to that IP address: for example: http://www.xx.yy.zz when the web page loads, you will be prompt for login. The default user ID and password is: "admin/password", all in lower case. You will see this page once logged in:

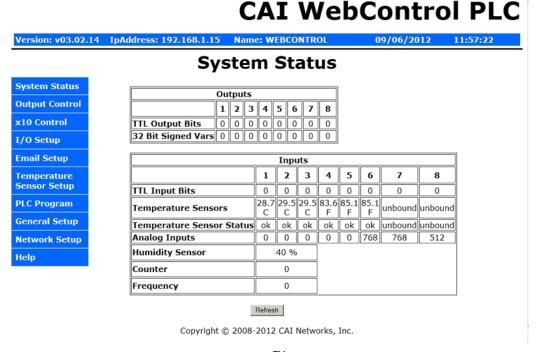


Figure 3.0 WebControlTM PLC system status

3.1 Network Settings

These are the basic settings that need to be configured in order for WebControl[™] to work successfully on a network. It may be necessary to connect the board directly to a PC and access it using its default IP address before connecting directly to a live

CAI WebControl PLC IpAddress: 192.168.12.15 Version: v03.00.06 Name: WEBCONTROL 06/29/2010 14:41:30 Network Setup MAC Address: 00:22:12:A2:00:00 **System Status Output Control Network Configuration** NetBIOS Name I/O Setup Static IP Address 192, 168, 12, 15 **Email Setup** Subnet Mask 255.255.255.0 Temperature 192.168.12.251 Gateway Sensor Setup 208, 201, 224, 11 Primary DNS Server **PLC Program** Secondary DNS Server 208.201.224.33 General Setup Username Password password **Network Setup DHCP Enabled** Help Web Login Enabled **V** HTTP Port Access Limit IP Address 1 192, 168, 12, 108 IP Address 2 1, 2, 3, 4 IP Address 3 2.3.4.5 IP Address 4 3.4.5.6 IP Address 5 4.5.6.7 IP Address 6 5.6.7.8 IP Address 7 6.7.8.9 IP Address 8 7.8.9.0 Send

network in order to configure it correctly. Figure 2.0 shows the connection settings WebControl[™] has.

Figure 4.0 WebControl[™] PLC Network configurable

Copyright © 2010 CAI Networks, Inc.

3.2 Access Settings

For security purpose, you can decide your own user name and password. For being used over Internet, you may also set the access list, so that only host in the list can access the WebControl board over the network. Please note that if any entry is 0.0.0.0, all IP addresses can access it.

3.3 I/O Setup

WebControl[™] PLC allows users to directly from browser control each output, or through the PLC logic to control the TTL output. For flexibility, user can decide if the

TTL input or out to be inverted between logic 0 and logic 1. To use PLC logic, first user must check the "Global PLC enable" to start the PLC engine. Then for each TTL output, user can decide if the PLC control will be applicable.

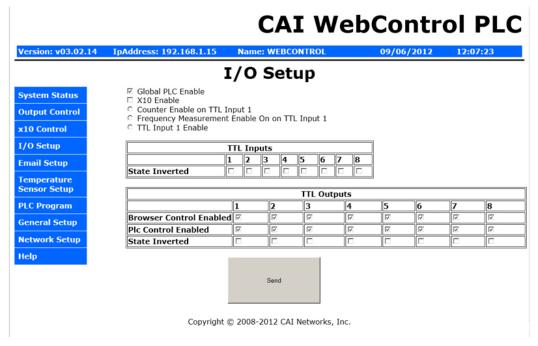


Figure 5.0 I/O setup

WebControl[™] PLC allows user using browser to directly control the output state. If a command line utility or third party control software used, you will need to enable the Browser Control for that TTL output, also may need to go to network configuration to disable the Web login (see figure 4.0).

The inverted state will be remembered in EEPROM even after power loss. The invert state will be restored upon power resumed.

X10 Enable will allow user to send X10RF commands through TTL port7 and TTL port8. Those two ports will not be able to perform any other function, once X10 is enabled.

Counter Enable /Frequency Measurement Enable/TTL Input Enable are radio buttons that you can only select one of them. Those functions sharing the same TTL1 input. Please note the Counter is triggered at rising edge after the falling edge. If your counting source TTL level was zero from start with, you may miss count by 1. Frequency measurement is up to 2MHz.

3.4 X10 RF Control

CAI WebControl PLC

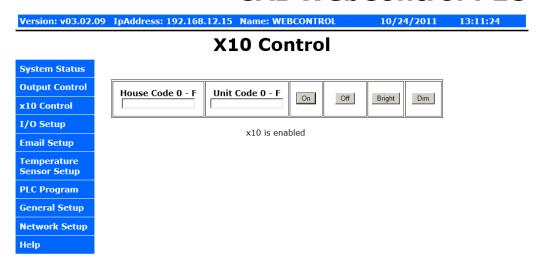


Figure 6.0 WebControl[™] X10RF Control

WebControl uses TTL7 and TTL8 to control X10RF devices. User must already enabled X10RF function in the I/O Setup screen. An external RF transmitter must be attached to the output port TTL7, TTL8, and ground. In the USA, the X10 RF frequency is 310MHz, and in Europe, the frequency is 433 MHz. WebControl can send all 16 house codes and 16 unit codes, controlling total 256 devices.

X10 RF function is supported in the PLC programming also.

In PLC programming, PLC command is in the format:

X10 H U C

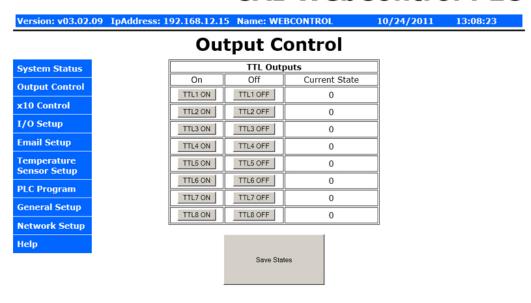
Where H is house code from 0-F, U is unit code, also from 0-F; C is one of following four commands:

- 0 Off
- 1 On
- 2 Bright
- 3 Dim

If the X10 function enabled, TTL7 and TTL8 should not be used for controlling other devices. Please note PLC logic uses 0-15 or 0-0xF for code, web GUI only use 0-F.

3.5 Output Control

CAI WebControl PLC



Copyright © 2011 CAI Networks, Inc.

Figure 6.0 WebControl[™] Output Control

When click on each TTL output On or Off, the current state of the TTL output will change. However, the display may or may not update depending on the "Web pulling" enabled in the General Setup screen. If you did not enable the "Web Pulling" to save the bandwidth, you will need to use browser refresh to see the output state change. Please note "Save States" button will make WebControl store the state in the EEPROM. When power lost and reapplied, the output will remember the states being saved.

3.6 Notification Setup

WebControl[™] allows up to 8 different email notifications to be send from the PLC program. Please note the port can be any number, but WebControl current hardware cannot support SSL enabled email. Certain email servers like Gmail requires use SSL enabled email client. WebControl does not support that. However, WebControl does allow sending email out from port other than 25. Most local ISP provides the non-SSL email server on port other than 25, for example, Yahoo email using port 587. Please contact your local ISP first to find out how to sending out non-SSL encrypted email. For example, Yahoo email can be used:

```
SMTP Host = smtp.mail.yahoo.com Port 587 username = your-Yahoo-email-account, password = your password used From field = Your Yahoo mail
```

From firmware 3.02.16, user can specify different email address for different email notification. So that different email can be send to different person for a different event.

WebControl 3.02.16 firmware also allow HTTP GET to be used to set the VAR or output state to another WebControl board, provided the other board does not enable logic. If the security is concern, please set up allowed host in Network Setup screen. This HTTP GET feature can also be used to send notification to the remote HTTP server, given the remote server does have CGI logic to process the HTTP GET sent from WebControl. User can specify up to 8 different URLs on each board. There are three fields in each URL. The first field is IP address and port, in the format of 192.168.2.15:81. The ":" is to separate the IP address and remote HTTP port. There is no space. It is followed by virtual host name. The URI portion of the URL is a string leading all the way to the value being set on the WebControl or remote HTTP server. The last part of the URL is the Base64 encrypted use name and password. This will allow one WebControl to set value in another WebControl with password protected. If the other side does not require login, this field can be left blank.

For example, if you want to set a remote WebControl board VAR1 to value 1234, you simple in the PLC logic calling:

```
WEBSET URL1 1234
```

Or

WEBSET URL2 VAR1

Please note WEBSET has sending queue of four. If there are WEBSET requests coming more than the queue can hold, the older requests will get lost. In addition, if the remote WebControl or server does not respond, the WEBSET will fail.

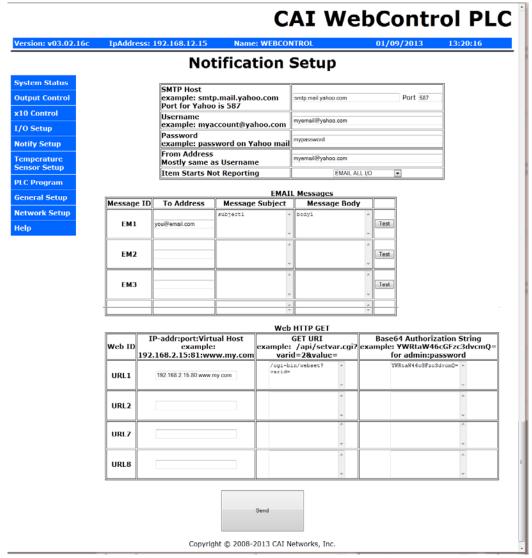


Figure 7.0 WebControl[™] email setup

Starting from the 3.2.15 firmware, we allow user to configure less I/O being report. By default, all I/O status is reported in the email.

Please note that although there are 8 EMx and 8 URLy, WebControl internally only has queue for up to 6 emails and four URLs queued for sending. If in PLC logic such a call made too fast, the newer email or WEBSET notification will overwrite the older ones.

Most email notification problems are either the configuration problem or the SMTP host rejected email. In this version PLC firmware, user can send a test email to see if the email notification working or not. In earlier version user guide, it was not clearly stated the email message ID is in format of EM1 through EM8. Using number only or other string may send out wrong email message.

WEBSET feature allows setting VAR value in another WebControl board, or setting value on your web server, if you have proper CGI code developed to take. For example, to set a value in ISY from Universal Devices, you can configure the URL1 to:

IP address:port:virtual_host 192.168.2.222:80:www.mydomain.com Please note ISY99 using port 80

URI /rest/vars/set/1/15/

Base64 encrypted username:password: AUTHBASIC: YWRtaW46cGFzc3dvcmQg Between username: and password, there is no space.

In your PLC logic, you can put this command:

WEBSET URL1 VAR1

Then it will set ISY variable 15 to the value of VAR1.

To do base64 encryption, you can go to our web site at: http://www.cainetworks.com/support/base64-encoding.html

To obtain support for email or WEBSET feature, full TCP capture data is required. The captured data must be able to fully display in WireShark software.

3.7 General Setup

When WebControl[™] is connected to the network it will obtain NTP time from Internet. User need to set correct time zone on WebControl[™] PLC.



Figure 8.0 Network defaults

If the WebControl cannot reach to pool.ntp.org over Internet, it will use its own built-in clock with less accuracy. If a DS2417 real time clock chip connected to 1-wire bus, WebControl will query it for the time. User may change and update the clock from this screen by typing MM/DD/YY HH:MM:SS format in the Set Date Time input field, then click "Send" button. If a DS2417 chip is discovered on 1-wire bus, the real time clock will be set to this time. When synced with NTP server, real time clock chip DS2417 is also set every 10 minutes.

UROM1...UROM4 are four identifiers can be used in PLC program. They can help user to fine tune their PLC program for different setup.

For 1-wire devices on a complex bus configuration, its timing is critical. Time Data Sample Offset (TDSO) field is for user making his own timing adjustment based on his setup. Default TDSO is 15uS. For shorter bus, it can be reduced to 14uS or

lower. For longer bus, 16uS or longer may be desirable. 1-wire signals are travelled in CAT5 cable at speed about 20Meter/uS. However, we recommend to add filter resistor to reduce bounced signals from stub wire and far end of the bus, instead of change the timing.

When Web polling enabled, WebControl[™] PLC building active Java code will constantly update the browser display for temperature, humidity, and I/O status. Please note with such a update, it may take significant amount bandwidth from your network, as well as WebControl's processor power.

3.8 Reset Setup

If the configuration was totally mess up, user can reset the board to factory default configuration by shorting the RESET jumper while powering up the WebControl[™]. Please note reset will wipe out the entire configuration, including the PLC program. Please make sure backup your PLC program before reset. After reset, the login ID and password will be restored to "admin/password". Default IP address is 192.168.1.15 with DHCP disabled.

4 AUX System Inputs

The system AUX inputs of WebControl[™] are used as inputs to the PLC engine (see section 5.1). This section describes the connector ladled as J12. Digital and analog inputs come through J12 connector.

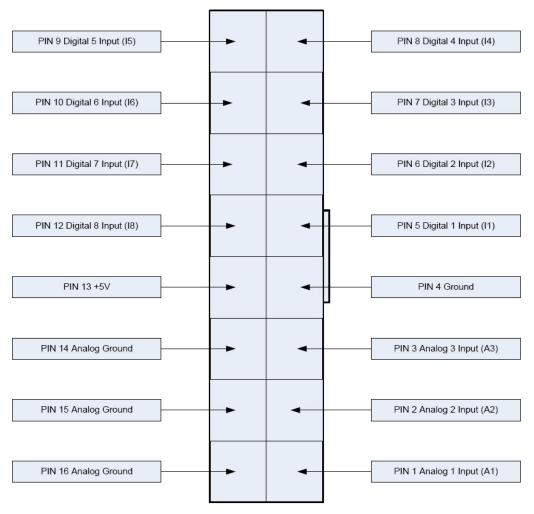


Figure 9.0 WebControlTM J12 Input pins

4.1 Digital Inputs

WebControl[™] has eight digital TTL inputs, each of which can be configured to be inverted upon input to the system. The PLC engine will then look for a true of false case of the input. TTL level 0 is defined 0-1.75V; TTL level 1 is defined as 3-5V. When TTL1 being used as counter/frequency measurement purpose, its counts pulses up to 2MHz and max count is 32bit number. Counter starts counts from rising edge after the falling edge.

4.2 Analog Inputs

WebControlTM has three built-in analog inputs each having an input voltage range of 0 to +10V. When a DS2450 chip is connected to the 1-wire bus, additional analog input AIP5,6,7, and 8 are displayed. DS2450 chip has 10 bit resolution and full scale voltage is 0 to +5.0V. Both built-in and optional DS2450 A/D inputs have the full scale range of 0 – 1023. To reduce A/D noise, user may add a 470uF 6.3V capacitor crossing 5V and ground terminal on the J12 header or temperature sensor terminal.

4.3 DS1822/DS18B20 1 Wire Temperature Sensors

WebControl[™] supports up to eight Maxim DS1822 /DS18B20 12bit 1 wire temperature sensors. Each temperature sensor must be first assigned a temp sensor number T1-T8.

CAI WebControl PLC

Version: v03.02.09	IpAddress: 192.16	8.12.15 Name: WEBCO	NTROL	10/24/2011	13:17:41
	Temp	erature Ser	nsor Set	шр	
System Status		Configured Sens	sors		
Output Control	Sensor	ROM Code	Units		
	T1	22F7401D0000 💌	€ °C C O o	F	
x10 Control	T2	100853C80108 -	€ °C C °	F	
I/O Setup	T3	10E040C80108 •	€ °C C °	F	
Email Setup	T4	22F7401D0000 💌	C ∘C € ∘	F	
eman Setup	T5	100853C80108 💌	o.c.e.∘	F	
Temperature	T6	10E040C80108 •	0 °C @ °	F	
Sensor Setup	T7	00000000000	€ °C C °	F	
PLC Program	T8	000000000000	€ °C C °	F	
General Setup					
Network Setup					
Help		Send			

Copyright © 2011 CAI Networks, Inc.

Figure 10.0 WebControlTM Temperature sensor assignments

Each temp sensor has unique ROM code. One temp sensor can be assigned for different sensor number. User can also select the unit as Centigrade or Fahrenheit. If sensor failed later due to sensor failure or wire problem, WebControlTM will display the state as failed, but keep the last valid sensor value. This is to prevent the PLC logic turn on heater/cooler or motor undesirably.

4.4 Honeywell 4000 Series Relative Humidity Sensor

The WebControlTM hardware is designed to support one Honeywell 4000 series relative humidity sensor. The Honeywell sensor output is 'almost' linear voltage between 0 - +5V dc proportional to the relative humidity. This output is fed into one of the A/D converter channels on the microcontroller. CGI command codes are available to setup an upper and lower threshold for the humidity sensor that can then be used in the Boolean expressions.

WebControl PLC has calibrated the humidity curve at 11%, 25%, 45%, and 78%. However, due to sensor differences, some sensors may read the humidity value different from actual value. Adding a 5K linear potentiometer (pot) in series with pin 3 (5V supply line) can help user to adjust your sensor match the accurate humidity reading. If the humidity reading varies a lot, that is an indication your power supply is not providing enough voltage to the board.

4.5 Timers

WebControl[™] PLC is different from BRE engine. User must write PLC code to implement timers and delay functions. There is no hard limit of number of timers and delays, There are blocking DELAY and non-blocking delay functions detailed in section 6.2. WebControl PLC has built-in timer reference value for PLC coding:

CD	Current date mm/dd/yyyy format
CT	Current time hh:mm:ss format
CDW	Current day of week
СН	Current hour of day
CM	Current minute of hour
CS	Current second of minute
CDAY	Current day of month
CMONTH	Current month of year
CYEAR	Current year
CTS	Current Total Seconds

WebControl timer variables are in one mili-second minimum resolution. However, due to high priority I/O like handling, like 1-wire interrupt, the accuracy of the timer may in the range greater than 10mS. For how to program the timer functions, please read Chapter 6 completely. There are a few examples described how to program the WebControl PLC to act based on the input conditions and timer conditions.

4.6 Direct Query System Inputs and Outputs

To integrate with other servers, directly query I/O status maybe desirable. Using wget command from other servers or computers, user can directly query each input and output status. The following HTTP commands are directly return the I/O values:

```
"geta1.cgi, geta2.cgi, geta3.cgi" – to query analog input values
```

VAR1-VAR8 can also be set by web UI. Please see FAQ section for how to do that.

[&]quot;geth1.cgi" – to query the humidity sensor readings

[&]quot;geti1.cgi, geti2.cgi,..geti8.cgi" – to query each digital input values

[&]quot;geto1.cgi, geto2.cgi,...geto8.cgi" – to query each TTL output status

[&]quot;gett1.cgi, gett2.cgi,...gett8.cgi" – to query each temperature sensor value

[&]quot;getts1.cgi, getts2.cgi,...getts8.cgi" – to query each temperature sensor status

[&]quot;getcounter.cgi" - to query the counter value

[&]quot;getfcounter.cgi" – to query the frequency measurement per second value.

[&]quot;getall.cgi" - to query all sensor and I/O status

5 Real Time Clock

WebControl[™] has a build-in clock functions that doing time keeping by using an atomic clock via the simple network timer protocol (SNTP). Configuration is required to set the correct time zone of the clock. When NTP is not available, WebControl[™] will use its own crystal to maintain the clock accuracy. If NTP is available, only need to set the time zone in the clock page. If NTP is not available, please set your local clock in the clock page also. Without NTP, its internal clock may not as accurate. Firmware 3.2.9 and later supports DS2417 real time clock IC. Please reference to Maxim-IC web site for DS2417 and its PCB layout recommendation. To build a accurate real time clock, the crystal with exactly the part number listed in the Maxim-IC document is critical.

WebControl will check if a DS2417 existence during power up. Once it finds the DS2417, it will get its clock synced with DS2417 every 10 minutes. User can update the clock in DS2417 by manually go to "General Setup" screen, put the date and time in that field. The DS2417 will get its clock synced up from that. Or, if NTP is working, WebControl will update DS2417 internal clock every 10 minutes.

5.1 Network Requirements to Use the NTP

WebControlTM must be connected to a network that has access to a DNS server. The primary and secondary DNS server addresses of WebControlTM are required to be configured correctly. WebControlTM will use DNS to resolve the name of the timeserver. The NTP server WebControl accessing is pool.ntp.org. If internal NTP server must be used, DNS server must resolve the name record for pool.ntp.org to your local NTP server's IP address.

5.2 Realtime Clock Use DS2417

WebControlTM with firmware 3.2.9 supports DS2417 realtime clock. DS2417 takes one 32.768 kHz crystal, EPSON part number C-002RX or C-004R (make sure load capacitance is 6pF). One can easily solder the parts similar to this PCB layout:

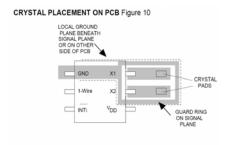


Figure 11.0 DS2417 layout

6 WebControl[™] PLC Programming

The WebControlTM PLC firmware can be programmed to execute programmable logic sequences, including comparison and sub routines. This is the major change from the BRE(Boolean Run Engine) version firmware. WebControlTM PLC uses assembly like PLC language. Its main program starts with "START" and finishes with "END". The PLC program is pasted into the web GUI. WebControl will automatically store it into its EEPROM so that if recycle power will not lose the program. The limitation of the PLC is 1000 line of code. The support for PLC programming is not included in the free support for configuration of WebControlTM PLC.

6.1 The Basics of PLC Programming

WebControl PLC program is NOT hard! We have included many examples toward the end of this chapter. A PLC program is made up of main routine and optional subroutines.

The main routine is enclosed between mandatory START and END instructions e.g.

START #main instructions go here END

To change the logic flow, GOTO instruction can be used as unconditional jump from one section of logic to another without call stack to return. CALLSUB instruction is for unconditional logic flow that may return to the original call stack. BNZ and BZ are conditional GOTO to branch to different section in logic. CNZ and CZ are conditional CALLSUB instruction allowing returning to call stack address.

Both GOTO and CALLSUB use **label** to identify where to execute next instruction. Label can be any string less than 10 characters. Label cannot be identical to any instruction keyword. If sub routines are used then they are coded after the END of the main routine body. Sub routines start at their label and must end with the instruction RET e.g.

TEST_IO_SUB: #instructions here RET

Subroutines can be called from the main program and from within other subroutines. Note that WebControl PLC has a return **program address stack** depth of 8 (or call stack 8).

The program control block has a zero bit that is updated implicitly on TEST instructions. This zero bit is set by any one of these TEST instructions: TSTEQ, TSTNE, TSTGT, TSTLT, TSTGE, TSTLE. This zero bit can also be used implicitly when using branch and call instructions, like BZ, BNZ, CZ, CNZ. E.g. the following test instruction yields a Boolean result which will implicitly set the state of the zero bit. Next a branch instruction is used which branches on the state of the zero bit.

TSTEQ IP1 1 # sets zero bit based on the result of the test instruction BNZ label # branches to label if zero bit is non-zero

Format of instructions:

label: (optional)

opcode operands

Labels must be terminated with a colon ':' and can be a maximum of 10 characters.

6.2 WebControl[™] PLC Instructions

The following symbols are used in the table below:

d = destination

a,b..c = operands

() = optional, any operand enclosed in parenthesis mean it is an optional operand.

[] = non-blocking delay operator optional to TTL input/output and VARs. 32 bit unsigned number, represent resolution of 0.001 seconds. When the delay operator is used on input operands the current value of that input is only used if it has had that value for greater than the delay period specified between the brackets. When this operator is used on an output operand the output value is only set for the period specified in the brackets. All delay periods are specified in milliseconds. Note that accuracy and timer resolution is approximately 100ms, even though the delay operator value is in unit of 1mS.

Opcode	Operands	Description
START		Start of main program
TSTEQ	a[] b[] (d[])	Tests if a is equal to b. Boolean result loaded into optional
		destination (d). Zero bit updated with result. If test
		evaluates to false then the next instruction is skipped.
TSTNE	a[] b[] (d[])	Tests if a is NOT equal to b. Boolean result loaded into
		optional destination (d). Zero bit updated with result. If test
		evaluates to false then the next instruction is skipped.
TSTGT	a[] b[] (d[])	Test if a is greater than b. Boolean result loaded into
		optional destination (d). Zero bit updated with result. If test
		evaluates to false then the next instruction is skipped.
TSTLT	a[] b[] (d[])	Tests if a is less than b. Boolean result loaded into optional
		destination (d). Zero bit updated with result. If test
		evaluates to false then the next instruction is skipped.
TSTGE	a[] b[] (d[])	Tests if a is greater than OR equal to b. Boolean result
		loaded into optional destination (d). Zero bit updated with
		result. If test evaluates to false then the next instruction is
		skipped.

TSTLE	a[] b[] (d[])	Tests if a is less than OR equal to b. Boolean result loaded
		into optional destination (d). Zero bit updated with result. If
		test evaluates to false then the next instruction is skipped.
SET	a[] b	Sets I/O id a to the value of b.
ADD	a[] b[] d[]	Adds a and b and puts the result into d. Zero bit updated
		with result.
SUB	a[] b[] d[]	Subtracts b from a and puts the result into d. Zero bit
		updated with result.
DIV	a[] b[] d[]	Divides a by b and puts the result into d. Zero bit updated with result.
MOD	a[] b[] d[]	Divides a by b and puts the residue into d. Zero bit updated
		with result.
MUL	a[] b[] d[]	Multiplies a by b and puts the result into d. Zero bit updated
		with result.
DEC	a	Decrements a by 1. Zero bit updated.
INC	a	Increments a by 1. Zero bit updated.
AND	a[] b[] (d[])	Logical AND's a with b and optionally puts boolean result
11112		into d. Zero bit updated.
ANDB	a[] b[] (d[])	Bitwise AND's a with b and optionally puts bitwise AND
111122		result into d. Zero bit updated.
OR	a[] b[] (d[])	Logical OR's a with b and optionally puts boolean result
OIC	ալյ օլյ (ալյ)	into d. Zero bit updated.
ORB	a[] b[] (d[])	Bitwise OR's a with b and optionally puts bitwise OR result
ORD	ալյ օլյ (ալյ)	into d. Zero bit updated.
XOR	a[] b[] (d[])	Logical XOR's a with b and optionally puts boolean result
NOR	ալյ օլյ (ալյ)	into d. Zero bit updated.
XORB	a[] b[] (d[])	Bitwise XOR's a with b and optionally puts bitwise result
TOTE		into d. Zero bit updated.
BNZ	(a) b	If the optional a operand is specified it is tested for a non-
B1 (2	(a) 5	zero value. If a is not specified then the zero bit is tested for
		non-zero. If true then program jumps to label specified in
		operand b.
BZ	(a) b	Same as BNZ but tests for zero value.
CNZ	(a) b	Same as the branch instruction but calls a subroutine
CIVE	(4) 0	instead of branching. See section on program address stack.
CZ	(a) b	Same as above but tests for zero result.
CALLSUB	a	Calls subroutine with label a. See section on program
CILLEGED	a a	address stack.
GOTO	a	Branches to program address specified by label a.
DELAY	a	Delay instruction, delay specified in 1/1000 seconds. This
	u l	delay is blocking delay, so that next PLC instruction will
		not execute until delay is over.
NOP		A no operation instruction.
RET		A return from subroutine instruction.
EMAIL	a	Sends email, a = message ID to send EM1 - EM8.
X10	a b c	a: house code 0-15, b: device code 0-15, c: ON, OFF,
2110	u 0 C	BRIGHT, DIM
WEBSET	a b	a: URL1-8, b: number or VAR, RAM or any other readable
SIND	a b	a: degree, b: VAR or RAM to store the result
COSD	a b	a: degree, b: VAR of RAM to store the result
CODD	a U	a. degree, b. vint of train to store the result

TAND	a b	a: degree, b: VAR or RAM to store the result
END		End of main program. This instruction will set the program
		counter back to zero and the program will start executing
		from the beginning.

Operands

An operand can be any of the following:

- a signed 32 bit decimal number. e.g. 100 or 1 or 0 etc.
- a hexadecimal number. e.g. 0xABF.
- a date stamp in the format MM/DD/YYYY e.g 02/10/2010
- a time stamp in the format HH:MM:SS e.g. 20:25:00
- a day of week identifier enclosed in single quotes e.g. 'sun'. Day of week identifiers are 'sun' 'mon' 'tue' 'wed' 'thu' 'fri' 'sat'
- an I/O identifier that is a place holder for the real I/O value that the PLC engine will get at runtime. Valid I/O identifiers are explained in next section.

6.3 WebControl[™] PLC I/O Identifiers

The following are the valid I/O identifiers

```
0P1
              TTL Outputs 1...8
                                     Valid range 0 - 1
0P2
0P3
0P4
0P5
0P6
0P7
0P8
IP1
              TTL Inputs 1...8 Valid range 0 - 1
TP2
IP3
IP4
IP5
IP6
IP7
IP8
AIP1
               Analog Inputs 1...3 Valid range 0 - 1024
               AIP1 to AIP3 are built-in A/D converters.
AIP2
AIP3
               Optional DS2450 provided additional analog inputs.
AIP5
               Please note when DS2450 over range, its output is zero.
AIP6
               When DS2450 disconnected, its value set to 1023
AIP7
AIP8
T1
               Temperature sensor inputs 1...8 Valid range -550 - +1250.
T2
               Note that temperature values are specifies in 10's of
Т3
               degrees. So to test for 21.6 degrees C you would use the
T4
               value 216.
T5
Т6
T7
T8
TS1
               Temperature sensor state 1 or 0.
TS2
               1 == GOOD sensor, 0 == bad sensor
TS3
TS4
TS5
TS6
TS7
TS8
H1
              Humidity sensor valid range 0 - 100
EM1
              Email identifiers 1...8
EM2
```

```
EM3
EM4
EM5
EM6
EM7
EM8
               WEBSET these URLs 1...8
URL1
URL2
URL3
URL4
URL5
URL6
URL7
URL8
CD
               Current date mm/dd/yyyy format
               Current time hh:mm:ss format
CT
CDW
               Current day of week
СН
               Current hour of day
CM
               Current minute of hour
               Current second of minute
CS
CDAY
               Current day of month
CMONTH
               Current month of year
CYEAR
               Current year
               Current total seconds since 1/1/2000 (based on local clock)
CTS
VAR1
               32 bit signed integer variables 1...8
VAR2
               The value will be displayed in System Status
VAR3
               Delay operator is valid on these
VAR4
               It will help debug your program, if you store debug
VAR5
               value in VARx.
VAR6
VAR7
VAR8
RAM1
               32 bit signed integer general purpose RAM 1...8. Delay
RAM2
               operator is not valid on these. Not displayed anywhere
RAM3
RAM4
RAM5
RAM6
RAM7
RAM8
UROM1
               32 bit signed integer user value stored in EEPROM
UROM2
               read only, value sets through general tab on web GUI.
UROM3
UROM4
COUNTER
               32 bit counter can be read, compare, or set
```

FCOUNTER read only, frequency per second up to 2MHz.

6.4 WebControl PLC Examples

For best understanding how PLC logic working, you can try to copy and paste the examples below into your WebControl PLC program screen to check them out. Please note PLC logic will execute from START to END. Then it will continue from START to END, forever repeating. If you last line of PLC code could skip next instruction, like those TST instruction, it might skip your first line when condition met. Please do pay attention to it. If you use CALLSUB to run subroutine, after finishing the subroutine, the logic will return back to where CALLSUB called and continue.

6.4.1 Example 1 Set Output based on condition

Control incubator heater connected to TTL output 1. If temperature T3 is less than 37 degree C turn ON the heater; if T3 is greater or equal to 39 degree C, turn the heater OFF,.

```
START
TSTLE T3 370 OP1
NOP
TSTGT T3 389
SET OP1 0
END
```

However, this does not work, when temperature reached above 37 degree C, the OP1 turned off, instead of reaching to 39 degree C. The problem is the OP1 can be set to ON or OFF by the "TSLE T3 370 OP1" line alone. To reduce heater relay constantly turning ON and OFF, it is better to have two subroutines to handle the OP1 state.

```
TSTLE T3 370
CALLSUB HEAT_ON
TSTGT T3 389
CALLSUB HEAT_OFF
END

HEAT_ON:
SET OP1 1
RET

HEAT_OFF:
SET OP1 0
RET
```

What if the heater relay stuck, or the heater elements burn out? You can add additional

function in this PLC program to send you email notice or sound an alarm for such a situation.

6.4.2 Example 2: Flash TTL output

Flashes output 2 at a rate of 1Hz. (Please note OP2[500] has no space in between which delays 500ms). Please note the delay function used in this example, which is non-blocking, that means the PLC logic will immediately execute next TSTEQ instruction until the delay is over.

```
TSTEQ OP2[500] 0
SET OP2 1
TSTEQ OP2[500] 1
SET OP2 0
END

Another way to implement this is:

START
XOR OP2 1 OP2
DELAY 500
END
```

6.4.3 Example 3: Push Button Input Control Output

When a push button connected to TTL input 1 being pushed, set the TTL output 3 ON.

```
START
TSTEQ IP1 1 OP3
TSTEQ OP3 1
SET OP3 0
END
```

Although this example works, it has flaw. Because all the pushbutton switches from market will not have clean instant ON or OFF, they actually produce a bunch of ON and OFF signals when pushed. If you use a scope to watch IP1 input line or OP3 output line, you will see they are many ON and OFF pulses during pushing or releasing the button. The better way to handle the case is like Example 10 later in this manual. However, if TTL OIP1 connected to a clean signal source, this example does work well.

6.4.4 Example 4: Send EMAIL

To send email 1 when T3 - T2 >= 20 degrees you would use:

```
START
SUB T3 T2 RAM1
TSTGE RAM1 200
EMAIL EM1
END
```

The above rule is a bit too simple because an email will constantly be generated while RAM1 is greater than or equal to 200. (20 degrees in this case) To guard against that the following logic should be considered. This implementation will only send one email when the temperature comparison beyond the range. If you turn on heater or cooler instead of sending email, similar consideration also should be excised:

```
START
SET RAM2 0
LOOP:
SUB T3 T2 RAM1
TSTGE RAM1 200 RAM1
GOTO SEND
SET RAM2 0
GOTO LOOP
END

SEND:
BNZ RAM2 LOOP
SET RAM2 1
EMAIL EM1
GOTO LOOP
```

Please note in SEND portion of the code, RAM2 is being checked, if it is already 1, it will skip sending email. Only when RAM2 == 0, an email will be send. Only when RAM1 < 200, the LOOP will skip SEND logic and reset RAM2 to 0.

6.4.5 Example 5, Parallel I/O

This simple program performs 4 separate I/O checks and sets OP1 to OP4 states. In this example, we use subroutine feature of the PLC logic. Although in this case, GOTO can do same thing as CALLSUB, CALLSUB can help program more readable. In certain logic, you have to use CALLSUB instead of GOTO, depending on the logic flow. We will explain more when we run into those examples.

The logic in this example follows:

```
OP1 is set if T3 > 50
OP1 is cleared if T3 < 50
```

```
OP2 is set if IP1 == 1 for more than 300ms

OP2 is cleared if IP1 == 0

OP3 is set if AIP1 + AIP2 > 1024

OP3 is cleared if IP4 == 1

OP4 is set if OP1 == 1

OP4 is cleared if OP1 == 0
```

The PLC code written for the above scenarios would be as follows:

```
START
     CALLSUB checkOP1
     CALLSUB checkOP2
      CALLSUB checkOP3
      CALLSUB checkOP4
END
checkOP1:
      TSTGT T3 500 OP1
      RET
checkOP2:
      TSTEQ IP1[300] 1 OP2
checkOP3:
      ADD AIP1 AIP2 RAM1
     TSTGT RAM1 1024
     BNZ 11
     TSTEQ IP4 1
      BNZ 12
      RET
11:
     SET O3 1
     RET
12:
     SET O3 0
     RET
checkOP4:
      TSTEQ OP1 1 OP4
      RET
```

Please note in this example, we assume the TTL input, analog input and temperature reading are all perfect, no bouncing up and down. In reality, you have to add

consideration to it.

6.4.6 Example 6, Sequential I/O

The following simple program shows how to set-up sequential I/O.

```
OP1 is set when IP1 rises from 0 to 1
OP4 is cleared when IP1 rises from 0 to 1
OP1 is cleared when O4 == 1
OP2 is set when T3 > 25 AND OP1 == 1
OP2 is cleared when OP1 == 0
EMAIL1 is sent when OP2 is set
O4 is set when OP2 == 1 for more than 1 second
```

The assembly language written for the above scenario would be as follows:

```
START
      BNZ IP1 start
11:
      TSTEQ IP1 1
      BZ 11
      SET OP1 1
      SET OP4 0
12:
      TSTGT T3 250 RAM1
      AND OP1 RAM1
      BZ 12
      SET OP2 1
      EMAIL EM1
13:
      TSTEQ OP2[1000] 1
      BZ 13
      SET OP4 1
      SET OP1 0
END
```

Please note in this example, we assume the TTL input, analog input and temperature reading are all perfect, no bouncing up and down. In reality, you have to add consideration to it.

6.4.7 Example 7, Traffic Lights

This example will let pedestrian to push a button to change the light on a busy street, so that he can cross the street safely. IP1 hooks up to the pedestrian crossing button. If someone pushed cross button, the street will have amber light on for 10 seconds, then red light to stop all the cars, allowing pedestrian to cross street in next 30 seconds. At the end of 30 seconds, it will flash the amber and red light for 5 seconds.

```
VAR1 in the main program will let the crossing light turn on every 100 seconds, does
not matter anybody push the crossing button or not.
OP1 Red + Pedestrian crossing light
OP2 Amber
OP3 Green
IP1 Pedestrian Push Button
START
      CALLSUB LIGHTS_GO
loop:
      SET VAR1[10000] 1
loop1:
      TSTEQ IP1 1
      BNZ sr
      BZ VAR1 sr
      GOTO loop1
sr:
      CALLSUB STOP
      GOTO loop
END
LIGHTS_ST:
      SET OP1 1
      SET OP2 0
      SET OP3 0
      RET
LIGHTS_GO:
      SET OP1 0
      SET OP2 0
      SET OP3 1
      RET
LIGHTS_AM:
      SET OP1 0
      SET OP2 1
      SET OP3 0
      RET
STOP:
      CALLSUB LIGHTS_AM
      DELAY 5000
      CALLSUB LIGHTS ST
      DELAY 60000
      CALLSUB LIGHTS_AM
      SET RAM2 5
```

flash:

XOR OP2 1 OP2
DELAY 500
DEC RAM2
BNZ flash
CALLSUB LIGHTS_GO
RET

6.4.8 Example 8, Time based Control

WARNING: For time critical application, please make sure to check CYEAR correct before taking action based on system clock. When WebControlTM boot up, it will uses ROM hard coded time in 2011. If PLC reporting year 2011, the NTP or real time clock has not sync the local clock yet.

This example will have five subroutines. WebControlTM PLC will continuously loop through them. The "HOURLY" routing will compare analog input 1 and analog input 2, if A1 - A2 > 10, send an email notice 1. You can use similar logic to adjust your solar panel orientation each hour, etc. The "PERIOD" subroutine will turn on night light hooked up to OP1 after 18:00 hours and turn it off at 5AM. The "DAILY" subroutine will start the water sprinkler at 6:30AM for four zones. The "MONTHLY" routing will check the "salt low" sensor AIP3 on the water softener and send email notice 2. The "YEARLY" routing will ring the New Year's bell connected to OP6 on each and every New Year's Day for the whole day!

```
START
     CALLSUB HOURLY
     CALLSUB PERIOD
     CALLSUB DAILY
     CALLSUB MONTHLY
     CALLSUB YEARLY
END
HOURLY:
     TSTNE RAM1 CH
     GOTO T1
RET
T1:
     SET RAM1 CH
     SUB AIP1 AIP2 RAM2
     TSTGT RAM2 10
     EMAIL EM1
RET
```

```
PERIOD:
     TSTGE CH 18 RAM2
     NOP
     TSTLE CH 5 RAM3
     NOP
     OR RAM2 RAM3 OP1
RET
DAILY:
     TSTEQ CH 7
     SET RAM5 0
     TSTEQ CH 6
     BZ NOTYET
     TSTGT CM 30
     CALLSUB WATERING
NOTYET:
RET
MONTHLY:
     TSTNE RAM4 CMONTH
     GOTO T2
RET
T2:
     TSTLE CH 8
     GOTO 2EARLY
     SET RAM4 CMONTH
     TSTLT AIP3 20
     EMAIL EM2
2EARLY:
RET
YEARLY:
     TSTEQ CMONTH 1 RAM2
     NOP
     TSTEQ CDAY 1 RAM3
     NOP
     AND RAM2 RAM3 OP6
RET
WATERING:
     BNZ RAM5 W_DONE
ZONE1:
     SET OP2 1
     TSTLE CM 35
     GOTO ZONE1
     SET OP2 0
ZONE2:
     SET OP3 1
     TSTLE CM 40
     GOTO ZONE2
     SET OP3 0
ZONE3:
     SET OP4 1
     TSTLE CM 45
```

```
GOTO ZONE3
SET OP4 0
ZONE4:
SET OP5 1
TSTLE CM 50
GOTO ZONE4
SET OP5 0
SET RAM5 1
W_DONE:
RET
```

Please note in DAILY subroutine, we call another subroutine "watering". In this place, we have to use subroutine, since we only want to call this routine after 6:30AM. If current minute is not 30, we will skip. Watering will be done before 7AM, so that we clear the flag RAM5 at 7AM. Also, please notice RAM1, RAM4 and RAM5 are holding static value and RAM2 and RAM3 are temporary storage being used by more than one subroutine. You can decide which RAM is for temporary data, which is for static value.

In the PERIOD subroutine, we constantly compare the time and set the OP1 ON or OFF. That is okay for solid state relay or other control relay, since the logic level did not change all the time. However, if you are sending a X10 command to turn on and off different lights, you want to make sure the X10 command only issued once, not repeatedly. You may create another subroutine in which set flag only calls X10 1 15 ON

only once to turn ON light at house code 2, unit code 16 (please note WebControl's X10 house code range 0-F, and device code range also 0-F.)

In the MONTHLY routine, we first check the current hour being 8AM then we check the water softener's salt level. In this way you will not be waked up by email in the midnight.

When program WebControl PLC for time based logic, please make sure the time being used in different part of the program having no conflict between all the subroutines. If you want two things to happen at the same time, you should consider combine them into same routine to handle.

6.4.9 Example 9, Battery Charger

This is a PLC program to charge 3 serially connected NiMH batteries. First, it tries to discharge the batteries individually. If any battery discharged to 1V, it will stop the discharge and start charging. When each cell is being charged to 1.25V, it will stop charging. We assume the A1, A2, and A3 being calibrated to 1V=100. The measurement on the battery 2 is the total voltage of battery 1 and battery 2. And the measurement on battery 3 is the total voltage of all three batteries. This example will individually discharge and charge each battery.

```
start
set op1 1
set op2 1
set op3 1
set RAM1 0
set RAM2 0
```

set RAM3 0

```
loop:
      cnz op1 check_b1
      cnz op2 check_b2
      cnz op3 check_b3
goto loop
end
check_b1:
      BNZ RAM1 c1
      tstle AIP1 100 RAM1
      bz e1
c1:
      tstgt AIP1 125
      bnz e1
      set op1 0
      set op4 1
e1:
ret
check b2:
      BNZ RAM2 c2
      sub AIP2 AIP1 RAM4
      tstle RAM4 100 RAM2
      bz e2
c2:
      sub AIP2 AIP1 RAM4
      tstgt RAM4 125
      bnz e2
      set OP2 0
      set OP5 1
e2:
ret
check b3:
      BNZ RAM3 c3
      sub AIP3 AIP2 RAM4
      sub RAM4 AIP1 RAM4
      tstle RAM4 100 RAM3
      bz e3
c3:
      sub AIP3 AIP2 RAM4
      sub RAM4 AIP1 RAM4
      tstgt RAM4 125
      bnz e3
      set OP3 0
      set OP6 1
e3:
ret
```

6.4.10 Example 10, RFID reader and browser Control

For office door using RFID reader, as well as allowing operator remote browser control, the following program provided the example. RFID reader's NC (normally connect) output connects to IP1 on WebControl digital input. A 2.2K pull-up resistor

also connected between IP1 and 5V. In this way, each time a valid RFID tag sensed, a TTL "1" feeds to WebControl IP1. Remote operator can also open the door by using browser set OUTPUT TTL1 to on. OP1 connects to the door open switch. TESTEQ logic will make sure the OP1 is an 1 second momentary output.

"LIGHTS" subroutine is for light control outside the office door; the light is on at 7PM and off at 5AM.

```
START
     CALLSUB LIGHTS
     TSTEQ RAM1 0
     CALLSUB SET OP1
     CALLSUB CHK4LOW
     TSTEQ OP1[1000] 1
     SET OP1 0
END
CHK4LOW:
     TSTEQ IP1 0
     SET RAM1 0
     RET
SET_OP1:
     TSTEQ IP1 1 RAM1
     SET OP1 1
     RET
LIGHTS:
     TSTGE CH 19 RAM2
     NOP
     TSTLE CH 5 RAM3
     NOP
     OR RAM2 RAM3 OP3
     RET
```

In this logic, SET_OP1 must be subroutine, if "TSTEQ RAM1 0" it will call the subroutine SET_OP1, but if RAM1!= 0, then it will skip that call. In this way, we can guarantee OP1 only being turn on once. In the subroutine SET_OP1, it checks if RFID reader did detected valid RDID card present. If so, it will set the flag RAM1 to true, so that not being set over and over again. For gate opening device, this will make sure the gate will not left open all the time.

6.4.11 Example 11, Bitwise Operation

There are ANDB, ORB, and XORB operator operate on the VAR or RAM on the bit basis. This will allow each RAM or VAR to store up to 31 binary states. When VAR1 stores value 12345, and RAM1 stores value 256, after execute ANDB VAR1 RAM1 VAR1 VAR1 stores the value 0

After execute:

ORB VAR1 RAM1 VAR1 VAR1 stores the value 123712

XORB VAR1 RAM1 VAR1

First execution will be 123712, if excute next time, VAR1 will be back to 12345. In another word, XORB can toggle the bit.

6.4.12 Example 12, Angle Calculation

From 3.02.16c firmware, angle calculation is supported. In PLC program, users can: SIND 91 VAR1

Or

COSD 185 VAR2

Or

TAND 630 VAR3

The result for SIND and COSD is x1000, because we can only have integer on this processor. The result for TAND is x100.

6.4.13 Example 13, Non-Blocking Delay

Non-blocking delay is expressed in PLC code as [] next to the operators. The number inside [] is micro-seconds. The [] operation can be on both operators during TST operations. For example,

TSTGT VAR1[1500] IP1[300] RAM2

If any of those delay not reached, its result will be FALSE.

For SET VAR1[15000] IP1

VAR1 will not be set to IP1 value, unless 15000 microseconds passed.

6.4.14 Example 14, Your Examples

The use of WebControl in Industrial automation, office automation and home automation are almost endless. You can submit your example to us for sharing it with other users.

7 WebControl[™] PLC FAQ

We include some users frequently asked questions here:

7.1 Login and Configuration

1-1Q: Can you tell me how to connect with Windows Explore? I cannot communicate? 1-1A: If you have DHCP server on your network, please check with your DHCP server log, WebControl is likely obtained an IP address from your DHCP server. Once your find out the IP address assigned by DHCP server, you can use browser to connect to:

http://what-ever-dhcp-assigned-ip/ You will see the login screen.

If you don't have DHCP server on your network, WebControl's default IP address is 192.168.1.15. You must change your computer's IP address temporarily to 192.168.1.1, (make sure no other host using that IP address on your network), then from IE browser enter:

http://192.168.1.15/ You will see the login screen.

1-2Q: I have problem to setup the clock, it does not work, even I setup my network and DNS server correctly?

1-2A: Please check with your ISP to make sure the DNS server IP address is valid. If you have Linux computer, you can use dig command to make sure that DNS server IP can resolve the ntp.org. Please note that many ISPs restrict the DNS access from outside its own IP address range. If your DNS server IP is not from your ISP, it may not work.

dig ntp.org @your-dns-server-ip

1-3Q: What is the default user ID and password, can I change it?
1-3A: The default user ID and password is admin/password, all lower case. User can

change both user ID and password is admin/password, all lower case. User can

7.2 Temperature Sensor Support

2-1Q: The document stated supporting DS1822/DS1820 1 Wire Temperature Sensors, I assumed the whole DS18xx family of devices would work. I used a DS18S20+ and get about 3.5 degrees C when powered, 10.6 when parasitic powered. It should read 23-24 at room temperature. For power I tried pin 3 of the temperature terminal and pin 3 of the humidity terminal and the result is the same.

2-1A: WebControl™ can simultaneously connect 8 optional

DS18B20/DS1822/DS18S20 based digital temperature sensors. In the past we require 12bit temperature sensor. Now, we lose the requirement to 12bit and 9 bit Maxim-IC temp sensors. We still do not support parasite part.

2-2Q: How to read temperature or sensor ROM code from command line in Linux? 2-2A: Use wget http://webcontrol-ip/gett1.cgi to read the temp sensor T1, and use wget http://webcontrol-ip/gett1rc.cgi to read the sensor T1 ROM code.

2-3Q: What can cause my temperature sensor not display correctly?2-3A: Use solid copper wire for your 1-wire bus, for example, CAT5 cable. Reduce any unnecessary length of the wire. Do not hook up unsupported parts to the 1-wire bus, since they may generate 1-wire signal causing trouble.

2-4Q: I run a long cable between the DS18B20 and WebControl, sensor does not work?

2-4A: According to Maxim-IC, if using a long cable connecting between the sensor and host controller, it may require to add a pull-up resistor 4.7k from 1-wire bus (DQ pin on DS18B20) to the 5V supply near the far end of the 1-wire bus. Please check out Maxim-IC AppNote148. You do not have to add external power, if you do not experience any problem.

7.3 Turn on/off TTL output from another programming language

3-1Q: I want to turn on/off TTL output from Visual Basic, can I do it?

3-1A: You can reference how the browser does it and emulate that in your VB or script. Please make sure to disable login in the "Network Setup" screen. For security purpose, please specify the IP address in the access list. Depends on the IP address and which TTL you want to control by programming language, you may refer to these two browser URL lines:

http://192.168.1.15/api/setttloutput.cgi?output=1&state=1 to turn on, http://192.168.1.15/api/setttloutput.cgi?output=1&state=0 to turn off.

and to manually set a VAR value from outside:

http://192.168.1.15/api/setvar.cgi?varid=1&value=23456789

Command line browser wget can be used to do manually control. The above lines maybe need in double quotes to work.

7.4 External Analog Chip DS2450

4-1Q: I have DS2450 on the 1-wire bus, but reading is not stable?

4-1A: Maxim-IC DS2450 known for its sensitivity to noise. Please make sure to add 100pF disc capacitors across the chip on its VDD to ground, and from each analog input immediately to the ground, also. Any anlog input channel should have 1K input resistor to block some the incoming noise.

7.5 Power Supply Requirement

5-1Q: What kind of power required to run WebControl?

5-1A: WebControl 2.2.2 hardware can operate from 7.5 to 12VDC power supply. However, when using DC12V, the regulator will be VERY hot. It is recommended to run on 9VDC1A power supply. Please make sure power supply has good filtering capacitors. Any noise in the power supply could cause problem during execution of WebControl PLC logic. If a relay board is also used with WebControl, please make sure the power supply has enough reverse current to handle the spike during relay switching.